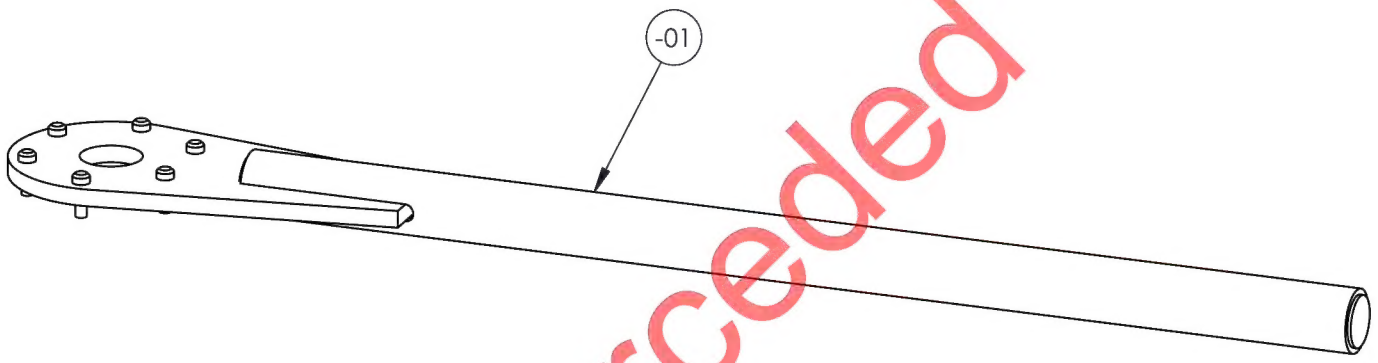
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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D FINISH FROM MIL-C-81562 TYPE I, CLASS I, ADDED Ø.25 TOOLING HOLE, CH'D HOLE DIAMETER FROM Ø.242 & CHAMFER FROM (X6@60°), CH'D OVERALL LENGTH FROM 8.98 -5, ADDED TOLERANCE TO Ø.242 -07 PER G.E.	4/28/2011	RJC	RW
2	15-0143	UPDATED TO NEW DRAFTING STANDARDS. **-03** ADDED RADIUS TO SLOT. **-05** ADDED DIMS 30°, EQUALLY SPACED. **-09** & **-11** ADDED MAT'L OPTOIN WAS 1020 IS A36/1018/1020. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	6/12/2015	DPD	JAG



Superceded

NOTE:
RBW6305G11331-3G REPLACES 3G6305G11331
AND IS ALSO SOLD WITH KIT RBW6305G03531-3G.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-01	1	WRENCH WELDMENT			2
	1		-03		HANDLE	STEEL TUBE		3
	1		-05		PLATE	1018/1020		4
	6		-07		LUGS	4140/4142		5
	1		-09		END CAP	A36/1018/1020		6
	2		-11		END CAP HALF	A36/1018/1020		7
	ASSY -01							

DART AEROSPACE

TITLE: MGB INPUT PINION RING NUT WRENCH

DWG NO.: RBW6305G11331-3G | REV: 2

MAT'L

DRAWN BY: PERRITT

APPROVED: D Weil

HEAT TREAT

FINISH

SPEC

USED ON MODEL: AGUSTA

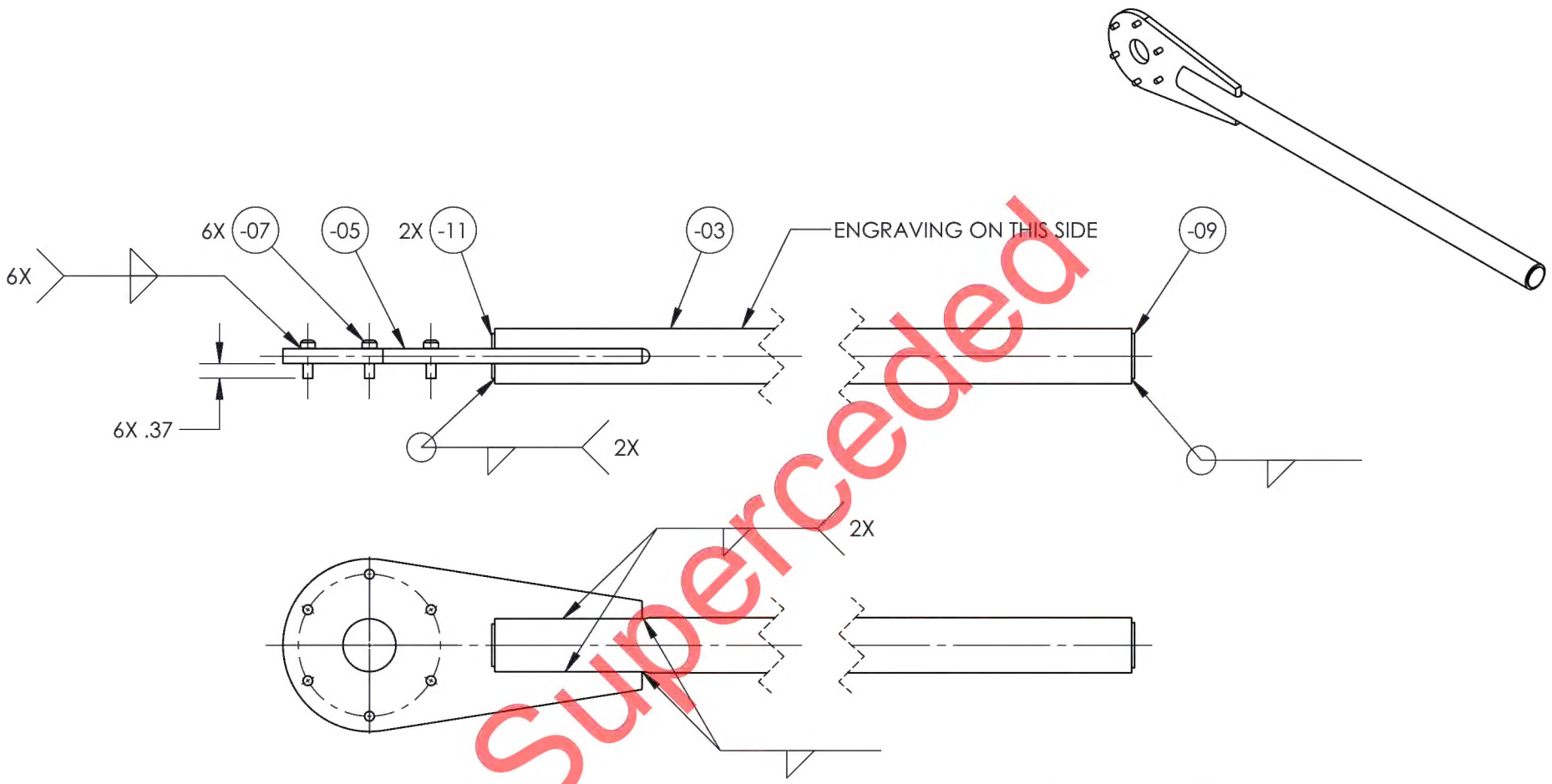
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ±.5°
.X ± .1

1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

SCALE: 1:4 | DATE: 5/11/2010 | SHEET 1 OF 7

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



Superceded

-01

WRENCH WELDMENT

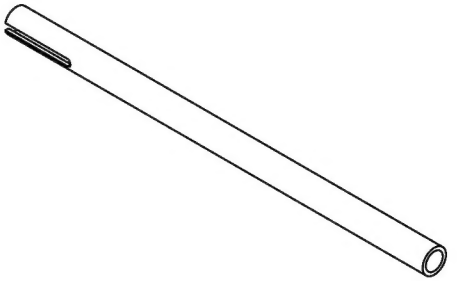
DART AEROSPACE

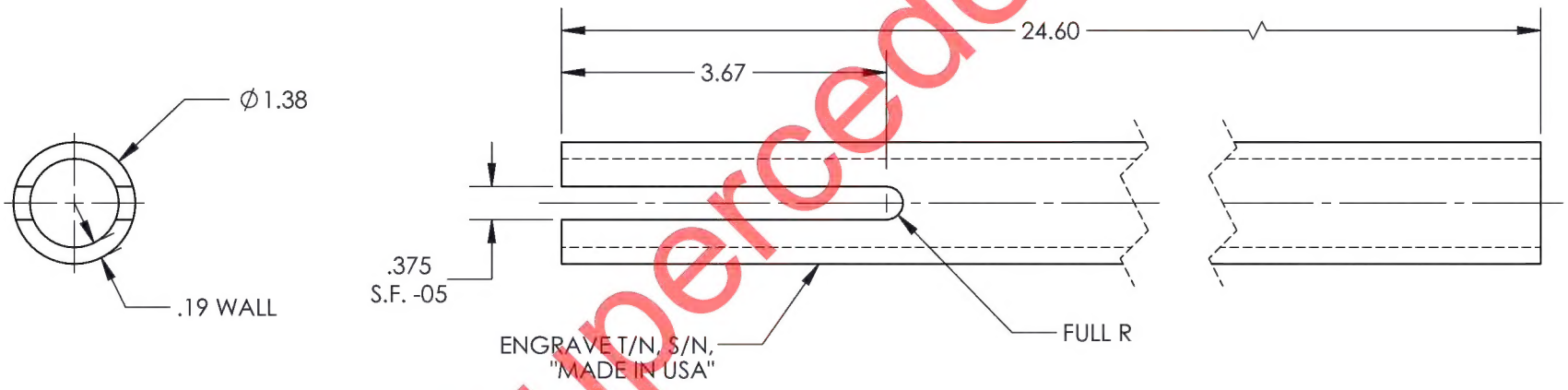
TITLE
MGB INPUT PINION RING NUT WRENCH

DWG NO. RBW6305G11331-3G-01		REV 2
MAT'L	DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	APPROVED D Weil HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL AGUSTA	
SCALE 1:4	DATE 5/11/2010	SHEET 2 OF 7

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0143	**-03** ADDED RADIUS TO SLOT.	6/12/2015	DPD	JAG





Superceded

-03

HANDLE

DART AEROSPACE

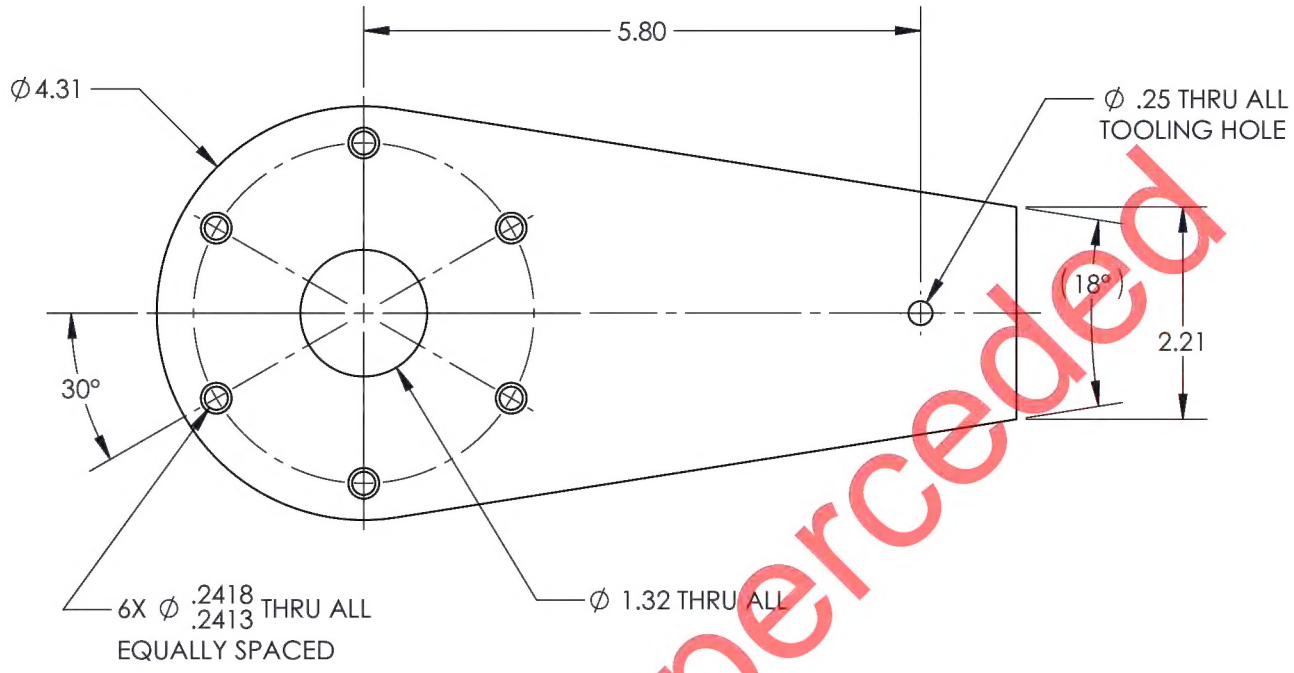
TITLE
MGB INPUT PINION RING NUT WRENCH

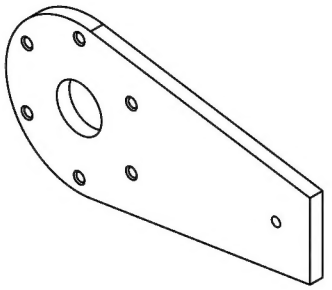
DWG NO. RBW6305G11331-3G-03		REV 2
MAT'L STEEL TUBE	DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	APPROVED D Weil HEAT TREAT FINISH SEE -01 WELDMENT SPEC USED ON MODEL AGUSTA	
SCALE 1:2	DATE 5/11/2010	SHEET 3 OF 7

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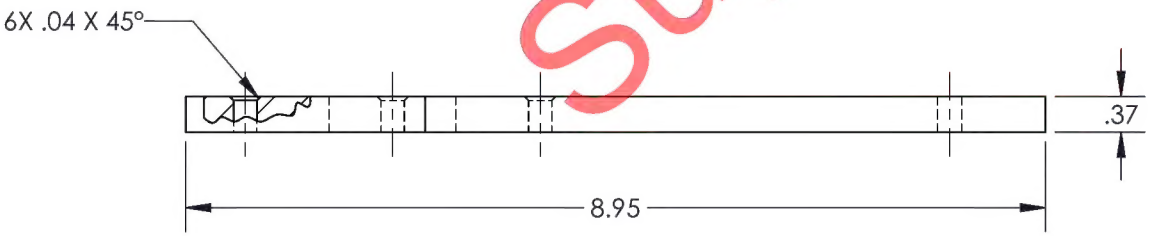
REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED Ø.25 TOOLING HOLE, CH'D HOLE DIAMETER FROM Ø.242 & CHAMFER FROM (X6@60°), CH'D OVERALL LENGTH FROM 8.98 .	4/28/2011	RJC	
2		**-05** ADDED DIMS 30°, EQUALLY SPACED.	6/12/2015	DPD	JAG





Superceded



-05

PLATE

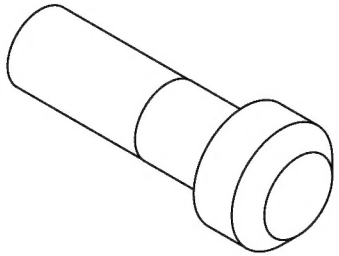
DART AEROSPACE

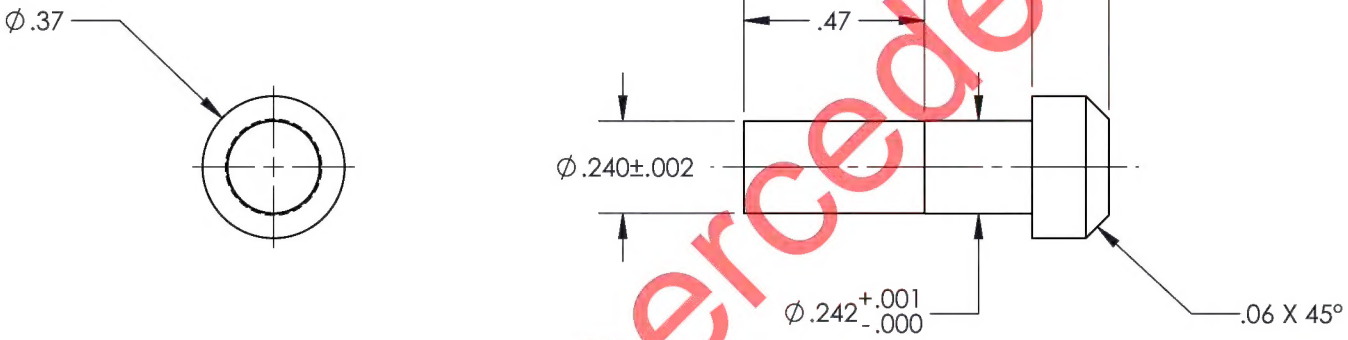
TITLE
MGB INPUT PINION RING NUT WRENCH

DWG NO. RBW6305G11331-3G-05		REV 2
MAT'L 1018/1020	DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1	APPROVED D Weil	
	HEAT TREAT	
	FINISH SEE -01 WELDMENT	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA	
SCALE 1:2	DATE 5/11/2010	SHEET 4 OF 7

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED





Superceded

-07

LUGS

DART AEROSPACE

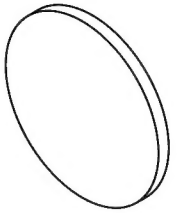
TITLE
MGB INPUT PINION RING NUT WRENCH

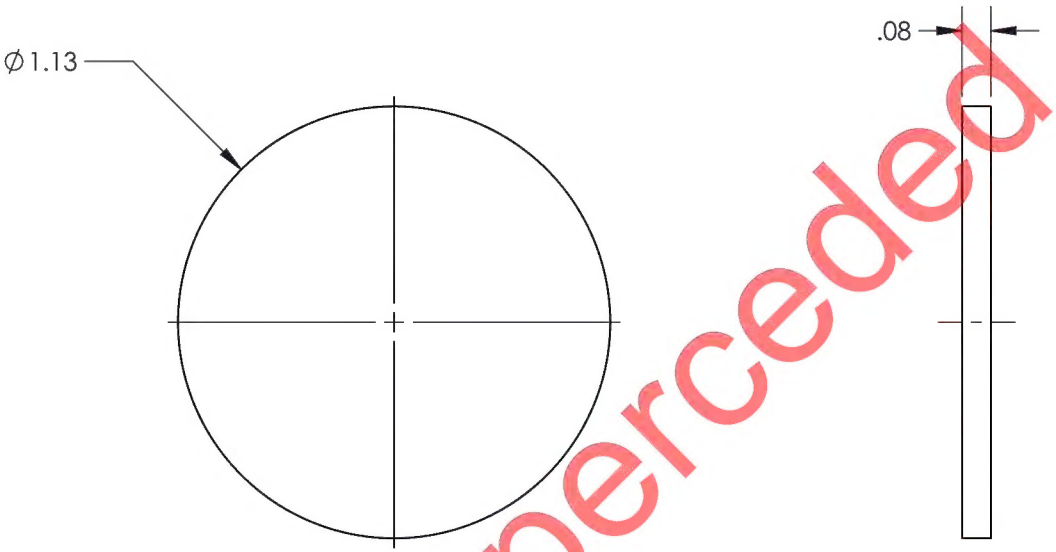
DWG NO. RBW6305G11331-3G-07		REV 2
MAT'L 4140/4142	DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	APPROVED D Weil HEAT TREAT RC 30-35 FINISH SEE -01 WELDMENT SPEC USED ON MODEL AGUSTA	
SCALE 2:1	DATE 5/11/2010	SHEET 5 OF 7

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0143	**-09** ADDED MAT'L OPTOIN WAS 1020 IS A36/1018/1020.	6/12/2015	DPD	JAG





Superceded

-09

END CAP

DART AEROSPACE

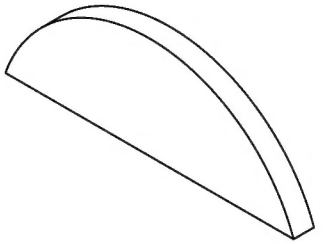
TITLE
MGB INPUT PINION RING NUT WRENCH

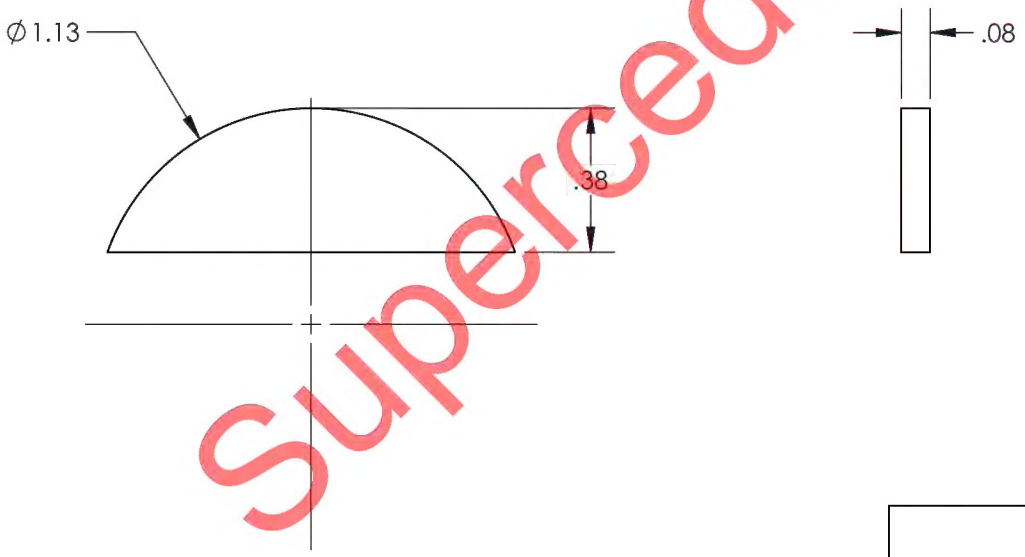
DWG NO. RBW6305G11331-3G-09		REV 2
MAT'L A36/1018/1020	DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	APPROVED D Weil HEAT TREAT FINISH SEE -01 WELDMENT SPEC USED ON MODEL AGUSTA	
SCALE 2:1	DATE 5/11/2010	SHEET 6 OF 7

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0143	**-11** ADDED MAT'L OPTOIN WAS 1020 IS A36/1018/1020.	6/12/2015	DPD	JAG





Superceded

(-11)

END CAP HALF

DART AEROSPACE

TITLE
MGB INPUT PINION RING NUT WRENCH

DWG NO. RBW6305G11331-3G-11		REV 2
MAT'L A36/1018/1020	DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	APPROVED D Weil HEAT TREAT FINISH SEE -01 WELDMENT SPEC USED ON MODEL AGUSTA	
SCALE 2:1	DATE 5/11/2010	SHEET 7 OF 7